



**EXTERIOR
INTERIOR**

Lemón

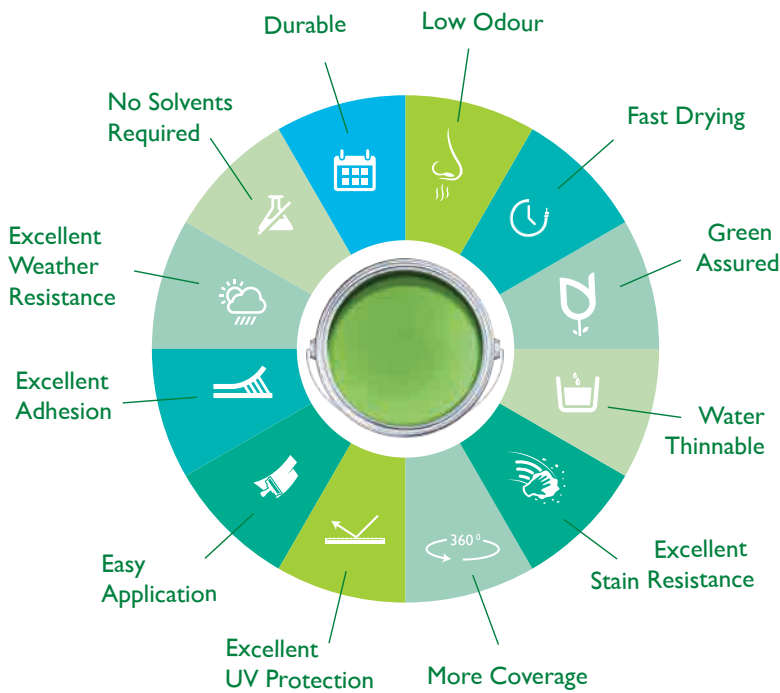
PIGMENTED TOP COAT

Multi Surface SATIN FINISH



PRODUCT DESCRIPTION

LEMÓN MULTI SURFACE TOP COAT is one of the most innovative and a revolutionary one component water based product. This is designed to use for interior and exterior applications of metal, wood and masonry wall. This high quality coating provides excellent resistance to weather and sunlight, maintaining its gloss and color. The exceptional quality allows it to be used on multi surfaces /substrates. Its advanced Hybrid core-shell technology resin provides quick drying, high gloss and corrosion protection, good adhesion on various substrates and very good recoatability at any time.



- GREEN ADVANTAGES**
- LOW ODOUR
 - LOW VOC
 - APEO FREE
 - PHthalATES FREE
 - NO ADDED FORMALDEHYDE
 - NO ADDED LEAD
 - NO ADDED AMMONIA
 - NO ADDED ARSENIC
 - NO ADDED CHROMIUM
 - NO ADDED CADMIUM

RECOMMENDED USAGE:

Naturelite Lemon Multi surface Pigmented Top Coat recommended to use as a final Coat for interior and exterior application of wood, metal and masonry wall surfaces .

PHYSICAL PARAMETERS:

Finish	:	Satin 20-30 units@60°
Colour	:	Produced in White and other colors of Naturelite Paint's Color shades
Coverage/Spread Rate	:	280-310 Sq. Feet/ Ltr /coat @20 Microns DFT 140-155 Sq.feet/ Ltr /coat @40 Microns DFT

Actual Coverage may vary depends upon the application and surface conditions.

CONFORMANCE STANDARD

VOC Compliant in all regulated areas.



DRYING TIME, @25° C, 50% RH:

Surface Dry	:	1 - 1.5 Hours.
Re Coat (Minimum)	:	5-7 Hours.

Drying and recoat times are temperature, humidity and film thickness dependent.



VOC in grams : <5 Grams/Ltr

Dry Film Thickness



Spray gun : 35 – 40 Microns



SHELF LIFE



In sealed Container :  18 months in a dry, cool and well ventilated place.

Surface Preparation & Application Details

- After the surface preparation and application of Naturelite multi surface Primer(Guidelines provided by Naturelite Paints), apply 2 coat of Naturelite Lemon Top Coat with an interval of 6-8 hours. Use emery 600 sanding in between each coat.
- Recommended Surface : Metal, Wood, Masonry Wall, GI, Aluminum, Copper, Brass, Steel, Plastics Etc.
- Surface temperature required during application must not be less than 10° C; the surface moisture should not exceed 8% and the relative humidity at work place not to exceed 70%.

SPECIAL INSTRUCTIONS:

- Stir the material properly before use.
- Tightly close the paint bottle after use.



WATER DILUTION DETAILS:

Recommended Water : Drinking water.

Dilution ratio:

Spray Gun	:	0-10% by volume(Depends on weather conditions at work place).
Brush	:	10-20% by volume(Depends on weather conditions at work place).

PACK SIZES:



1 Ltr



4 Ltrs

Application Tools:



Spray Gun

:

Recommended nozzle size :1.5 - 1.8 mm.



Brush

:

Nylon/polyester brush.

SAFETY PRECAUTIONS:

During application of paint, contact of liquid paint with eyes, skin, inhalation of paint mist and paint vapour, should be strongly avoided. When working with paint sufficient ventilation, forced ventilation should be provided. For spray application system, eye, skin, respiratory protection are always recommended. Keep away from the reach of children.

